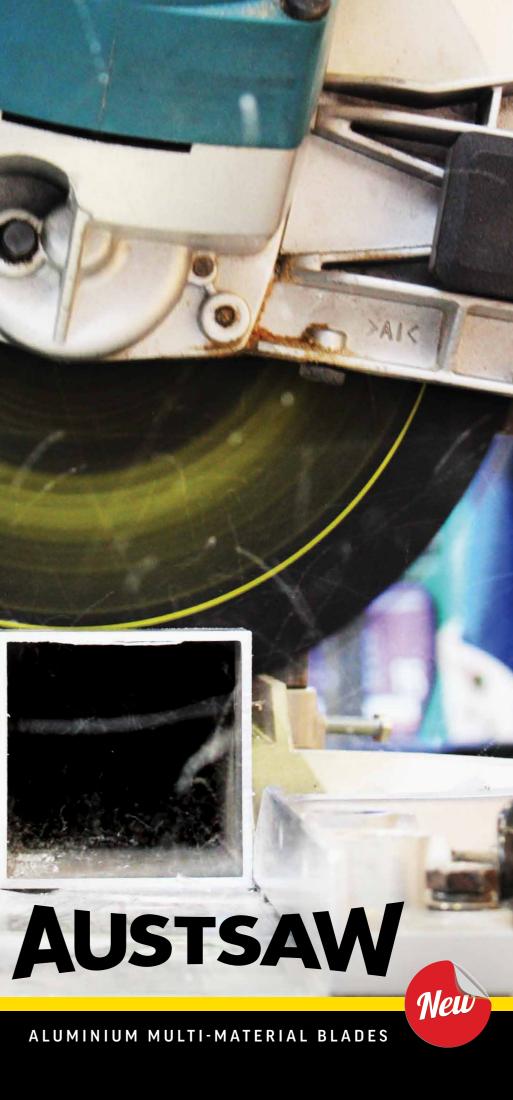
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# PRODUCT DEVELOPMENT

## **EXTREME** ALUMINIUM MULTI-MATERIAL



• Oversized triple chip tooth design elimates blade damage in abusive applications for smoother and faster cutting with less friction

- Hardened and tempered body for smooth, straight cuts
- Triple chip design makes it virtually impossible to over feed or grab, by limiting the amount of material cut by each tooth
- Excellent for plastic and woodcutting
- Lubricant must be used when cutting aluminium

Austsaw product development team has endured hours of trialling and testing all recognised brands of aluminium cutting saw blades currently available on the Australian market, as well as many samples from manufacturers all over the world. Our custom designed testing procedure put every blade through a rigorous test consisting of:

SIZE: All blades were 235mm/80T

SAW: Makita 250mm 1430W 4300RPM

**MATERIAL:** 65mm aluminium square radius tube 3mm wall. No lubricant was used.

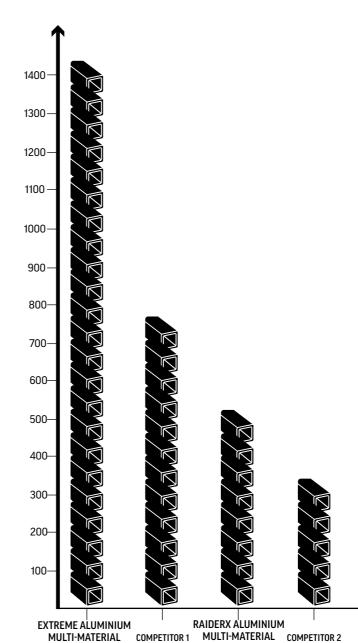
## RESULTS





• Controlled triple chip tooth design eliminates over feeding or grabbing

- Anti vibration slot absorbs vibration in all cutting applications
- Impact resistant brazing high performance tooth bonding
- Anti-friction coating increases blade life
- Multi-material cutting of aluminium, mdf, chipboard, plywood, softwood, plastic and laminate



520 cuts

315 cuts

**METHOD:** Cut 10mm slices off the aluminium tube until blade starts to bind or other limit factors are noticed. *Note: the blade always binds on the bluntest tooth, so binding is a good indicator of wear factor.* 







COMPETITOR 3 300 cuts COMPETITOR 4 46 cuts COMPETITOR 5 345 cuts

#### EXTREME ALUMINIUM

Triple chip tooth design gives extreme cutting performance

## EXTREME ALUMINIUM





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- by limiting the amount of material cut by each tooth
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annoana annoana anno nonnangaggg 185mm ALUMINIUM MULTI-MATERIAL AUSTSAW BOOM AND CHARGE ALAMMATE **60**T

**CARDED** 1 PCE Tooth Grind Bore mm Bush mm Kerf Rake Teeth Ø mm 160mm 60 20 2.0/1.4 16 TCG -5 6 ¼″ 185mm 60 20 16 TCG -5 2.2/1.6 7 ¼″ 210mm 60 25 16 TCG -5 2.4/1.8 8″ 40 30 16 TCG -5 2.2/1.6 215mm 8½″ 30 TCG 2.4/1.8 60 16 -5 235mm 80 25 TCG 2.6/2.0 16 -5 9¼″ 250mm 60 25.4 TCG 2.8/2.2 16 -5 10″ 254mm 2.8/2.2 100 30 TCG -5 16 10″ 80 3.2/2.2 25.4 16 TCG -5 300mm 12″ 100 2.8/2.2 25.4 16 TCG -5 350mm 100 25.4 16 TCG -5 3.0/2.4 14″

- Hardened and tempered body for smooth, straight cuts
- Triple chip design makes it virtually impossible to over feed or grab,
- Lubricant must be used when cutting aluminium

Lubricant MUST be used when cutting aluminium. ALY-LUBE is ideal when cutting non ferrous metals.



Code	Application	Use with	RPM
ALYC1602060	RIP/CROSSCUT	Cordless Saw	5,800
ALYC1852060	TRIM/FINISH	Cordless Saw	5,800
ALYC2102560	RIP/CROSSCUT	Circular Saw	5,800
ALYC2153040	RIP/CROSSCUT	Circular Saw	5,400
ALYC2153060	TRIM/FINISH	Circular Saw	5,400
ALYC2352580	RIP/CROSSCUT	Circular Saw	5,400
ALYC2502580	RIP/CROSSCUT	Mitre Saw	4,800
ALYC25430100	TRIM/FINISH	Mitre Saw	4,800
ALYC3002580	RIP/CROSSCUT	Mitre Saw	4,200
ALYC30025100	RIP/CROSSCUT	Mitre Saw	4,200
ALYC35025100	TRIM/FINISH	Mitre Saw	4,200

## RAIDERX ALUMINIUM

## RAIDERX ALUMINIUM

DESIGNED

TO CUT:









Plywood

MDF

Softwood

- plastic and laminate
- 1 PCE **CARDED** 1 PCE Bush mm Tooth Grind Kerf mm Bore mm Rake° Teeth ø 165mm 60 20 16 TCG -5 2.0 6½" 185mm 64 20 16 TCG -5 2.2 7¼" 210mm 60 25 20/16 TCG 2.4 -5 8¼″ 216mm 80 30 20/16 TCG -5 2.2 8½" 235mm 80 25 NA TCG -5 2.4 9¼″
- 255mm 100 30 25.4/25 TCG 2.4 -5 10″ 305mm 120 30 25.4/25 TCG -5 2.8 12″

5 Aluminium Multi-Material

- Controlled triple chip tooth design eliminates over feeding or grabbing
- Anti vibration slot absorbs vibration in all cutting applications
- Impact resistant brazing high performance tooth bonding
- Anti-friction coating increases blade life
- Multi-material cutting of aluminium, mdf, chipboard, plywood, softwood,

Lubricant MUST be used when cutting aluminium. ALY-LUBE is ideal when cutting non ferrous metals.



Code	Application	Use with	RPM
ABRX1652060	TRIM/FINISH	Cordless Saw	8,000
ABRX1852064	TRIM/FINISH	Cordless Saw	7,000
ABRX2102560	TRIM/FINISH	Circular Saw	6,000
ABRX2163080	TRIM/FINISH	Mitre Saw	6,000
ABRX2352580	TRIM/FINISH	Circular Saw	5,500
ABRX25530100	TRIM/FINISH	Mitre Saw	5,000
ABRX30530120	TRIM/FINISH	Mitre Saw	4,500